



Aluminum Clad/Wood
Casement Springline Picture Window
Install Fin Installation / Non-Impact
MAX. Unit Size 72 1/8" x 72 1/8"

TEST REPORT SUMMARY:

- SINGLE UNIT, MAXIMUM BASIC UNIT FRAME SIZE:
72 1/8" (1832mm) x 72 1/8" (1832mm)
- OVERALL DESIGN PRESSURE: **+50.13/-50.13 psf**
- STRUCTURAL TEST PRESSURE: **+75.19/-75.19 psf**
- RATING: **FW-C 50**

CCL Listing# 436-H-109.17

ELEMENT REPORT NUMBER: ESP018853P-1679

**Aluminum Clad/Wood Casement Springline Picture Window
Install Fin Installation / WDMA Instructions / Non-Impact**

SHEET: 1 OF 1

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DRAWN BY: B.K.

INSTALLATION NOTES:

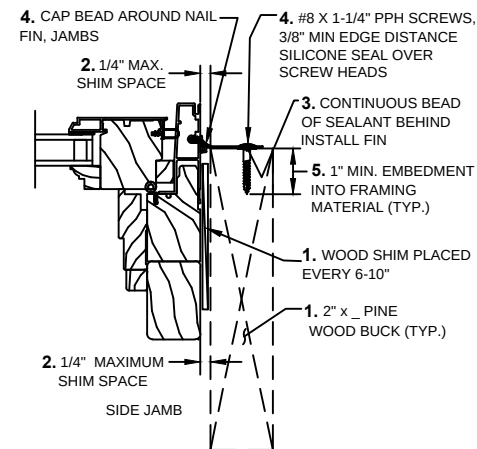
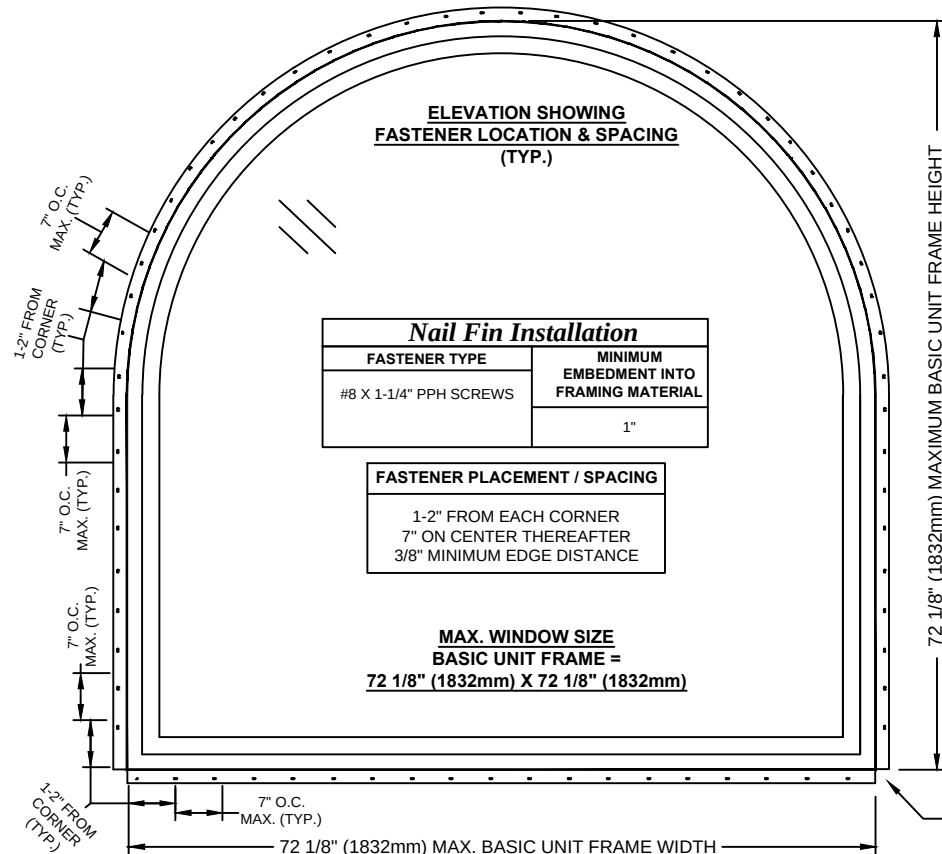
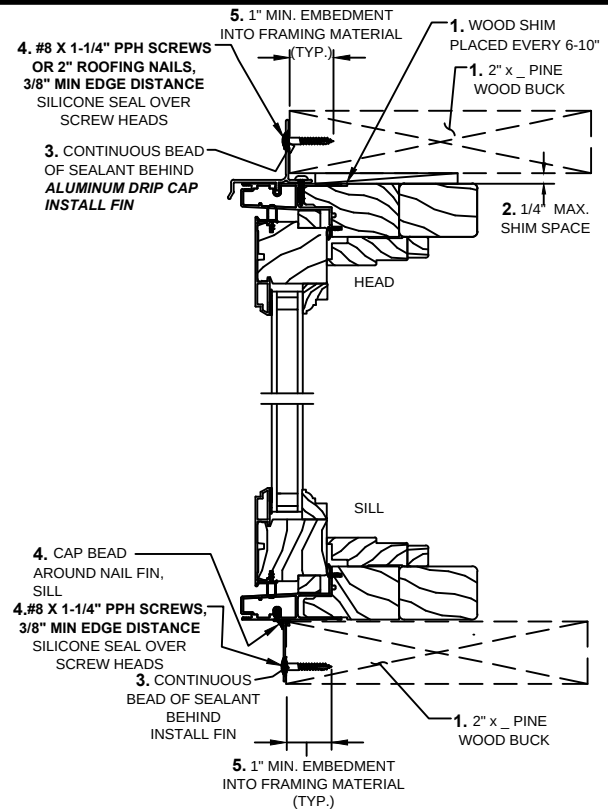
1. USE 2" x _ PINE WOOD BUCK
 - PLACE WOOD SHIMS EVERY 6-10"
2. 1/4" MAXIMUM SHIM SPACE AT HEAD AND EACH JAMB
3. APPLY A CONTINUOUS BEAD OF SEALANT BETWEEN THE ALUMINUM DRIP CAP NAIL FIN AT HEAD, THE NAIL FIN AT THE SILL/JAMBS AND THE BUCK
4. INSTALL #8 X 1-1/4" PPH SCREWS OR 2" ROOFING NAILS SPACED APPROXIMATELY 1-2" FROM EACH CORNER AND 7" ON CENTER THEREAFTER, THROUGH THE INSTALL FIN AND INTO THE FRAMING MATERIAL, AT HEAD, SILL & JAMBS. 3/8" MINIMUM EDGE DISTANCE.
 - SILICONE SEAL OVER SCREW HEADS
 - APPLY A CONTINUOUS CAP BEAD OF SEALANT AROUND THE PERIMETER OF THE SILL & JAMBS AT THE NAIL FIN
 - FULLY SEAL ALL GAPS AT EACH CORNER OF THE UNIT AND THE ROUGH OPENING
5. 1" MINIMUM FASTENER EMBEDMENT INTO FRAMING MATERIAL
6. MAXIMUM WINDOW SIZE: B.U.S. (Basic Unit Size) =
72 1/8" (1832mm) x 72 1/8" (1832mm)
7. THIS INFORMATION DOES NOT APPLY TO MULLED UNITS

GENERAL INSTALLATION NOTES:

- Check rough opening for proper size, plumb, level and square.
- Make all necessary adjustments to ensure rough opening is plumb, level & square.
- Sill must be flat, level and capable of supporting the weight of the unit.
- Opening must allow a maximum of 1/4" shim space at head, sill and jambs.
- Consult full installation instructions found on the Sierra Pacific Windows web site, www.sierrapacificwindows.com, for all recommended installation procedures.
- Wood buck, framing, fasteners, sealant and all wall system materials are provided by others

FLASHING

- For units that have to meet a specific DP (Design Pressure) rating, any kind of building wrap must be folded and taped away from each rough opening before the unit is installed. Unit must come in contact with the building's bare sheathing. A bead of silicone must be applied to the backside of the nail fin where it meets the unit, at head and jambs.
- Once unit is installed and flashed properly, the building wrap must be reapplied and trimmed flush with the unit's exterior. A bead of sealant must be placed along the seam joint of the building wrap and the unit. Tape the corner cuts in the building wrap. See full window installation brochure for complete flashing details.



4. AT EACH CORNER FULLY SEAL ALL GAPS BETWEEN THE UNIT AND THE ROUGH OPENING

Installation requirements may vary in particular locations and in other types of construction. Proper installation is essential, and Sierra Pacific Windows, recommends consultation with an AAMA Certified Installer, or other qualified, registered building professional before installation of any Sierra Pacific product. Proper installation of Sierra Pacific products is the responsibility of the installer. Sierra Pacific is not responsible for proper installation. Sierra Pacific is not responsible for the design of, conditions in, or performance of building construction beyond the perimeters of the Sierra Pacific units. Sierra Pacific is not responsible for proper integration of the Sierra Pacific units with the weather-repellent systems of the building.